## WHAT IS CLAIMED IS:

- 1 1. A semiconductor device comprising:
- 2 a semiconductor substrate;
- 3 a flexible area isolated from said semiconductor substrate
- 4 and displaced in response to temperature change, and
- 5 a thermal isolation area placed between said semiconductor
- 6 substrate and said flexible area and made of a resin for joining
- 7 said semiconductor substrate and said flexible area.
- 1 2. The semiconductor device as claimed in claim 1, wherein the
- 2 material of which said thermal isolation area is made has a thermal
- 3 conductivity coefficient of about 0.4 W/(m °C) or less.
- 1 3. The semiconductor device as claimed in claim 1, wherein the
- 2 material of which said thermal isolation area is made is polyimide.
- 1 4. The semiconductor device as claimed in claim 1, wherein the
- 2 material of which said thermal isolation area is made is a
- 3 fluoridated resin.
- 1 5. The semiconductor device as claimed in claim 1, wherein a
- 2 reinforcement layer made of a harder material than the material
- 3 of which said thermal isolation area is made is provided on at
- 4 least one face orthogonal to a thickness direction of said thermal
- 5 isolation area.

- 1 6. The semiconductor device as claimed in claim 1, wherein the
- reinforcement layer has a Young's modulus of 9.8  $\times$  10 $^{\circ}$  N/m $^{2}$  or more.
- 1 7. The semiconductor device as claimed in claim 1, wherein the
- 2 reinforcement layer is a silicon dioxide thin film.
- 1 8. The semiconductor device as claimed in claim 1, wherein
- 2 portions of said semiconductor substrate and said flexible area
- 3 in contact with said thermal isolation area form comb teeth.
- 1 9. A semiconductor device comprising:
- 2 a semiconductor substrate;
- 3 a flexible area isolated from said semiconductor substrate
- 4 and displaced in response to temperature change;
- 5 a thermal isolation area placed between said semiconductor
- 6 substrate and said flexible area and made of a resin for joining
- 7 said semiconductor substrate and said flexible area; and
- a moving element placed contiguous with the flexible area,
- 9 said moving element being displaced relative to the semiconductor
- 10 substrate when temperature of the flexible area changes.
  - 1 10. The semiconductor device as claimed in claim 9, wherein the
- 2 flexible area has a cantilever structure.

- 1 11. The semiconductor device as claimed in claim 9, wherein said
- 2 moving element is supported by a plurality of flexible areas.
- 1 12. The semiconductor device as claimed in claim 11, wherein the
- 2 flexible areas are in the shape of a cross with said moving element
- 3 at the center.
- 1 13. The semiconductor device as claimed in claim 11, wherein
- 2 displacement of said moving element contains displacement rotating
- 3 in a horizontal direction to a substrate face of the semiconductor
- 4 substrate.
- 1 14. The semiconductor device as claimed in claim 11, wherein the
- 2 flexible areas are four flexible areas each shaped in L, the four
- 3 flexible areas being placed at equal intervals in every direction
- 4 with said moving element at the center.
- 1 15. The semiconductor device as claimed in claim 9, wherein the
- 2 flexible area is made up of at least two areas having different
- 3 thermal expansion coefficients and is displaced in response to a
- 4 difference between the thermal expansion coefficients.
- 1 16. The semiconductor device as claimed in claim 15, wherein the
- 2 flexible area includes an area made of silicon and an area made
- 3 of aluminum.

- 1 17. The semiconductor device as claimed in claim 15, wherein the
- 2 flexible area includes an area made of silicon and an area made
- 3 of nickel.
- 1 18. The semiconductor device as claimed in claim 15, wherein at
- 2 least one of the areas making up the flexible area is made of the
- 3 same material as the thermal isolation area.
- 1 19. The semiconductor device as claimed in claim 18, wherein the
- 2 flexible area includes an area made of silicon and an area made
- 3 of polyimide as the area made of the same material as the thermal
- 4 isolation area.
- 1 20. The semiconductor device as claimed in claim 18, wherein the
- 2 flexible area includes an area made of silicon and an area made
- 3 of a fluoridated resin as the area made of the same material as
- 4 the thermal isolation area.
- 1 21. The semiconductor device as claimed in claim 9, wherein the
- 2 flexible area is made of a shape memory alloy.
- 1 22. The semiconductor device as claimed in claim 9, wherein a
- 2 thermal insulation area made of a resin for joining the flexible
- 3 area and said moving element is provided between the flexible area
- 4 and said moving element.

- 1 23. The semiconductor device as claimed in claim 22, wherein
- 2 rigidity of the thermal isolation area provided between the
- 3 semiconductor substrate and the flexible area is made different
- 4 from that of the thermal isolation area provided between the
- 5 flexible area and said moving element.
- 1 24. The semiconductor device as claimed in claim 9, wherein the
- 2 flexible area contains heat means for heating the flexible area.
- 1 25. The semiconductor device as claimed in claim 9 further
- 2 comprising:
- 3 wiring for supplying power to the heat means for heating the
- 4 flexible area is formed without the intervention of the thermal
- 5 isolation area.
- 1 26. A semiconductor microvalve comprising:
- 2 a semiconductor substrate;
- 3 a flexible area isolated from said semiconductor substrate
- 4 and displaced in response to temperature change;
- 5 a thermal isolation area placed between said semiconductor
- 6 substrate and said flexible area and made of a resin for joining
- 7 said semiconductor substrate and said flexible area; and
- 8 a moving element placed contiguous with the flexible area,
- 9 said moving element being displaced relative to the semiconductor
- 10 substrate when temperature of the flexible area changes; and

- 11 a fluid element being joined to said semiconductor device
- 12 and having a flow passage with a flowing fluid quantity changing
- 13 in response to displacement of the moving element.
- 1 27. The semiconductor microvalve as claimed in claim 26, wherein
- 2 said semiconductor device and said fluid element are joined via
- 3 a spacer layer.
- 1 28. A semiconductor microrelay comprising:
- 2 a semiconductor substrate;
- 3 a flexible area isolated from said semiconductor substrate
- 4 and displaced in response to temperature change;
- 5 a thermal isolation area placed between said semiconductor
- 6 substrate and said flexible area and made of a resin for joining
- 7 said semiconductor substrate and said flexible area; and
- 8 a moving element placed contiguous with the flexible area,
- 9 said moving element being displaced relative to the semiconductor
- 10 substrate when temperature of the flexible area changes; and
- 11 a fixed element joined to said semiconductor device and having
- 12 fixed contacts being placed at positions corresponding to a moving
- 13 contact provided on the moving element, the fixed contacts being
- 14 able to come in contact with the moving contact.
  - 1 29. The semiconductor microrelay as claimed in claim 28, wherein
- 2 the fixed contacts are placed away from each other and come in

- 3 contact with the moving contact, whereby they are brought into
- 4 conduction via the moving contact.
- 1 30. The semiconductor microrelay as claimed in claim 28, wherein
- 2 said semiconductor device and said fixed element are joined via
- 3 a spacer layer.
- 1 31. A manufacturing method of a semiconductor device as claimed
- 2 in claim 18 prepared by a process comprising the steps of:
- 3 etching and removing one face of the semiconductor substrate
- 4 to form a bottom face part as one area forming a part of the flexible
- 5 area;
- 6 etching and removing the other face of the semiconductor
- 7 substrate to form the concave part in the moving element;
- 8 etching and removing the other face of the semiconductor
- 9 substrate to form at least a portion which becomes the thermal
- 10 isolation . area placed between the semiconductor substrate and the
- 11 flexible area;
- 12 filling the portion which becomes the thermal area
- 13 with a thermal insulation material to form the thermal insulation
- 14 area; and
- applying a coat of the thermal insulation material to the
- 16 one face of the semiconductor substrate to form one area forming
- 17 a part of the flexible area.

- 1 32. A manufacturing method of a semiconductor device as claimed
- 2 in claim 16 prepared by a process comprising the steps of:
- 3 etching and removing one face of the semiconductor substrate
- 4 to form a bottom face part as one area forming a part of the flexible
- 5 area;
- 6 etching and removing the other face of the semiconductor
- 7 substrate to form the concave part in the moving element;
- 8 etching and removing the other face of the semiconductor
- 9 substrate to form at least a portion which becomes the thermal
- 10 isolation area placed between the semiconductor substrate and the
- 11 flexible area;
- 12 forming an aluminum thin film as an area defined in the
- 13 flexible area on the other face of the semiconductor substrate and
- 14 a wire for applying an electric power to the heating means;
- filling the portion which becomes the thermal area
- 16 with a thermal insulation material to form the thermal
- 17 area.
- 1 33. A manufacturing method of a semiconductor device as claimed
- 2 in claim 17 prepared by a process comprising the steps of:
- 3 etching and removing one face of the semiconductor substrate
- 4 to form a bottom face part as one area forming a part of the flexible
- 5 area;
- 6 etching and removing the other face of the semiconductor
- 7 substrate to form the concave part in the moving element;

- 8 etching and removing the other face of the semiconductor
- 9 substrate to form at least a portion which becomes the thermal
- 10 isolation area placed between the semiconductor substrate and the
- 11 flexible area;
- forming a wire for applying an electric power to the heating
- 13 means;
- 14 filling the portion which becomes the thermal area
- 15 with a thermal insulation material to form the thermal
- 16 area; and
- forming a nickel thin film as an area defined in the flexible
- 18 area on the other face of the semiconductor substrate.
- 1 34. A manufacturing method of a semiconductor device as claimed
- 2 in claim 1 prepared by a process comprising the steps of:
- 3 etching and removing one face of the semiconductor substrate
- 4 to form at least a portion which becomes the thermal isolation
- 5 area placed between the semiconductor substrate and the flexible
- 6 area;
- filling the portion which becomes the thermal isolation larea
- 8 with a thermal insulation material to form the thermal isolation
- 9 area; and
- 10 etching and removing the other face of the semiconductor
- 11 substrate to form the thermal insulation area.
- 1 35. A manufacturing method of a semiconductor device as claimed

- 2 in claim 5 prepared by a process comprising the steps of:
- 3 etching and removing one face of the semiconductor substrate
- 4 to form at least a portion which becomes the thermal insulation
- 5 area placed between the semiconductor substrate and the flexible
- 6 area;
- forming a reinforce layer in the thermal insulation area;
- filling the portion which becomes the thermal isolation area
- 9 with a thermal insulation material to form the thermal isolation
- 10 area; and
- 11 etching and removing the other face of the semiconductor
- 12 substrate to form the thermal isolation area.